





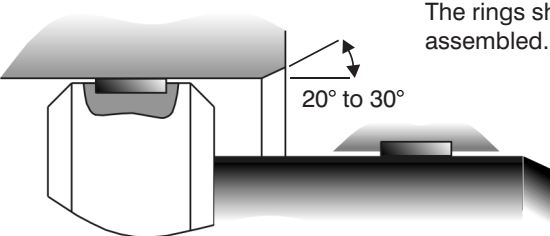
Fitting Guide for Bearing Strips Lionsele® B1 & B2

1  For Health & Safety reasons, shut down the hydraulic system before installing your new Lionsele bearing strip. **Shut off power**

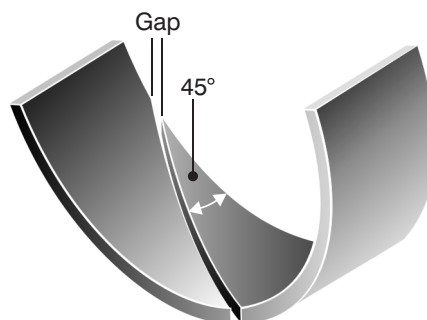
2  Ensure that the new bearings are correct size for the bearing housing. **Check sizes of bearing & housing**

3  Remove old bearing strip then thoroughly clean the housing. **Remove old bearing strip. Clean the housing**

4  Lightly smear the bearing with suitable lubricant prior to assembly. **Lightly lubricate the bearing**

5  The rings should have a gap when assembled. **Check gap is correct width and 45°**

If cutting from strip, ensure gap is correct and scarf cut at 45°



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For piston bearings, when necessary hold the bearing tape in position with a suitable retaining ring and lower the piston into position.

Pistons: hold bearing tape with retaining ring for reassembly

Material Safety Data Sheets are available on request

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Health warning: If PTFE or fluoroelastomer (eg, FKM, FFKM, FEPM) products are heated to elevated temperatures, fumes will be produced which may give unpleasant effects, if inhaled. Whilst some fumes are emitted below 250°C from fluoroelastomers or below 300°C from PTFE, the effect at these temperatures is negligible. Care should be taken to avoid contaminating tobacco with particles of PTFE or fluoroelastomer, or with PTFE dispersion, which may remain on hands or clothing.

Information in this publication and otherwise supplied to users is based on our general experience and is given in good faith, but because of factors which are outside our knowledge and control and affect the use of products, no warranty is given or is to be implied with respect to such information. Unless governed by type approval or contract, specifications are subject to change without notice. Statements of operating limits quoted in this publication are not an indication that these values can be applied simultaneously.

To ensure you are working with the very latest product specifications, please consult the relevant section of the James Walker website: www.jameswalker.biz.

CPC Bearing Strips Level 08 AM08 IA02 071112