





Fitting Guide for Lionsele® U2 — hydraulic seal for rods/glands

i This seal operates with slight axial float. It must not be axially compressed.

1  For Health & Safety reasons, shut down the hydraulic system before installing your new seal. **Shut off power**

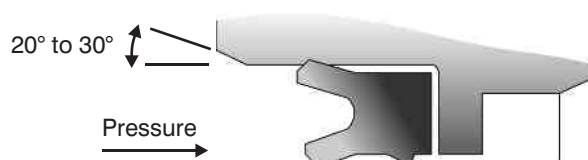
2  Check the seal and housing. Ensure that seal is the correct size and housing is suitable for the seal. **Check sizes of seal & housing**

3  Remove old seal, then thoroughly clean the housing. **Remove the seal. Clean the housing**

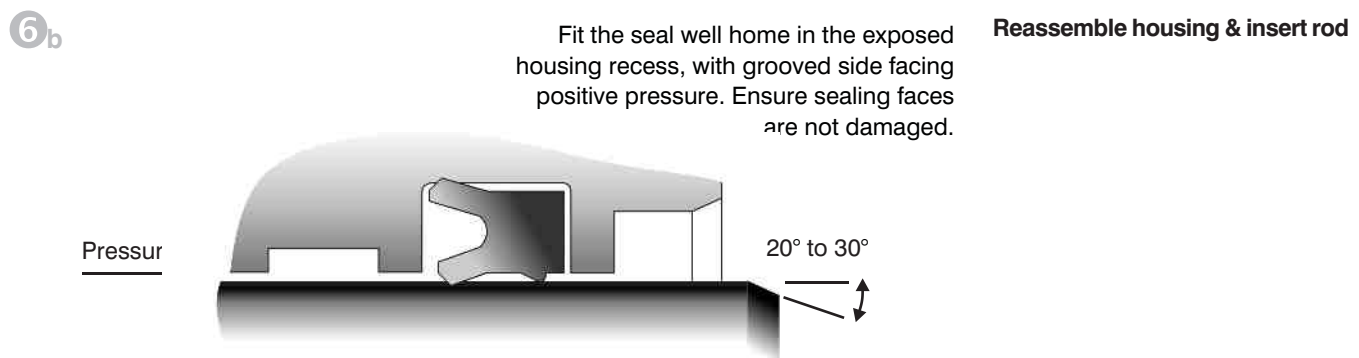
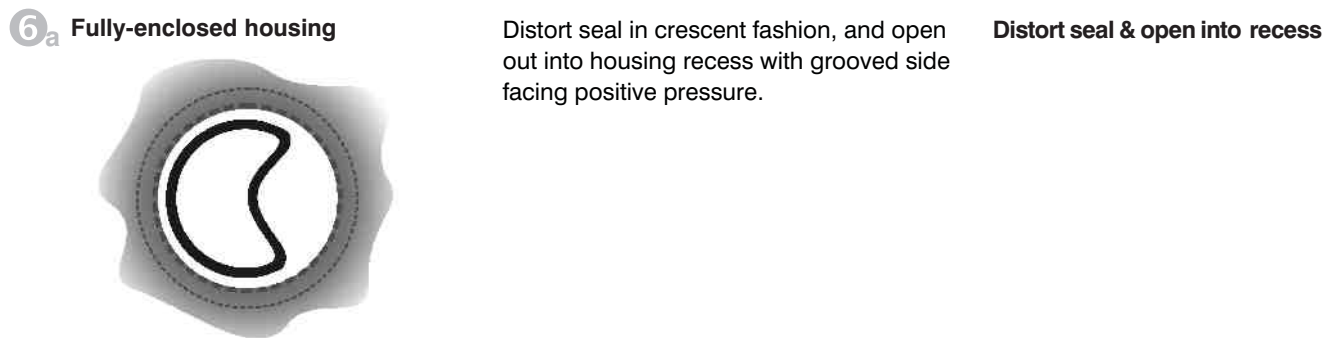
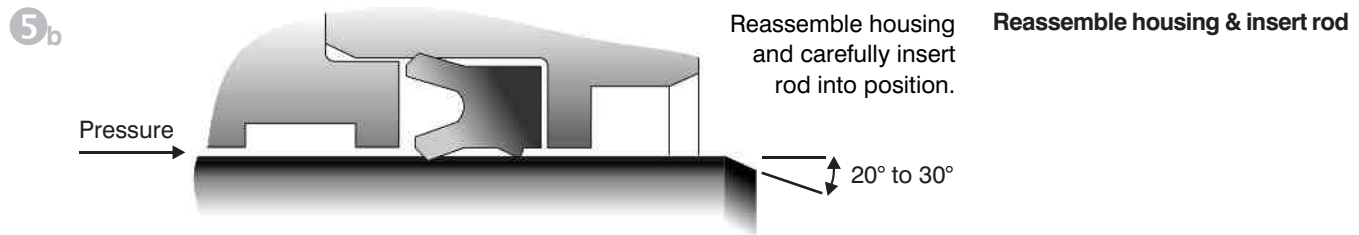
4  Lightly lubricate the seal and the housing with the hydraulic fluid prior to assembly. **Lightly lubricate seal & housing**

Rod/gland applications

5a Multi-component housing Fit the seal well home in exposed housing recess, with grooved side facing positive pressure. Ensure sealing faces are not damaged. **Insert seal into housing**



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Material Safety Data Sheets are available on request

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